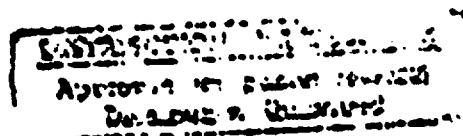


ENERGY ENGINEERING ANALYSIS PROGRAM
STUDY REPORT

EXECUTIVE SUMMARY
FINAL REPORT

ANNISTON ARMY DEPOT
ANNISTON, ALABAMA



MOBILE DISTRICT
CORPS OF ENGINEERS

Best Available Copy

CONTRACT DACA01-80-C-0097
JUNE 1982

19971016 202

DAY & ZIMMERMANN, INC.




DEPARTMENT OF THE ARMY
CONSTRUCTION ENGINEERING RESEARCH LABORATORY, CORPS OF ENGINEERS
Ft. Belvoir, IL
CHAMPAGNE, ILLINOIS 61820-5000

PROPERTY OF
ARCHIVE OF TR-1 Library

17 Sep 1997

Based on SOW, these Energy Studies are unclassified/unlimited.
Distribution A. Approved for public release.


Maria Wakefield,
Librarian Engineering

EXECUTIVE SUMMARY

This is a summary of the Energy Engineering Analysis performed for the Anniston Army Depot (ANAD) in Anniston, Alabama. It includes recommendations to be considered in the development of a Basewide Energy Plan, consisting of energy conservation projects and other recommendations for reduction of the installation's 1983 source energy consumption.

Anniston Army Depot is located in Northeastern Alabama, approximately 10 miles west of the City of Anniston. The Depot is the largest combat vehicle rebuilding facility in the free world. The eastern part of the property is gently rolling land, while the western part is hilly with some steep slopes. The Coosa River Storage Annex is operated as part of the Depot, with land ranging from gently rolling to mountainous.

This summary presents data on:

- Historical and predicted energy consumption
- Energy conservation procedures for distribution systems
- Energy conservation procedures for buildings and processes
- Utilization of energy monitoring and control systems (EMCS)
- Utilization of wood biomass and waste fuels
- Cogeneration and Replacement Boilers

The conservation of energy in existing facilities can be accomplished in the following two ways:

- Reduce the basic system energy requirements and source energy use
- Recover energy discharged from one user and utilize this waste energy for other purposes

A reduction in system energy requirements is represented by such activities as lowering equipment operating temperatures, reduction of transmission losses by better insulation, and night/weekend setback or shutdown of energy users and associated distribution systems.

Recovery of energy discharged by one user and utilization of this waste energy for other purposes is demonstrated by such activities as returning condensate to boiler systems and recovery of heat from process exhaust air systems to preheat replacement air. Examples of energy below the level of practical utilization are exhaust flue gases from boilers (cooled to near the dew point), and air exhausted from buildings near ambient temperature conditions.

This study has been directed towards identifying means of energy conservation conforming to those two methods identified as reduction in overall use and recovery of waste energy. Although the above discussion may appear to be confined to heat energy, investigations covered electrical usage, water usage, compressed air, wood biomass and solar energy.

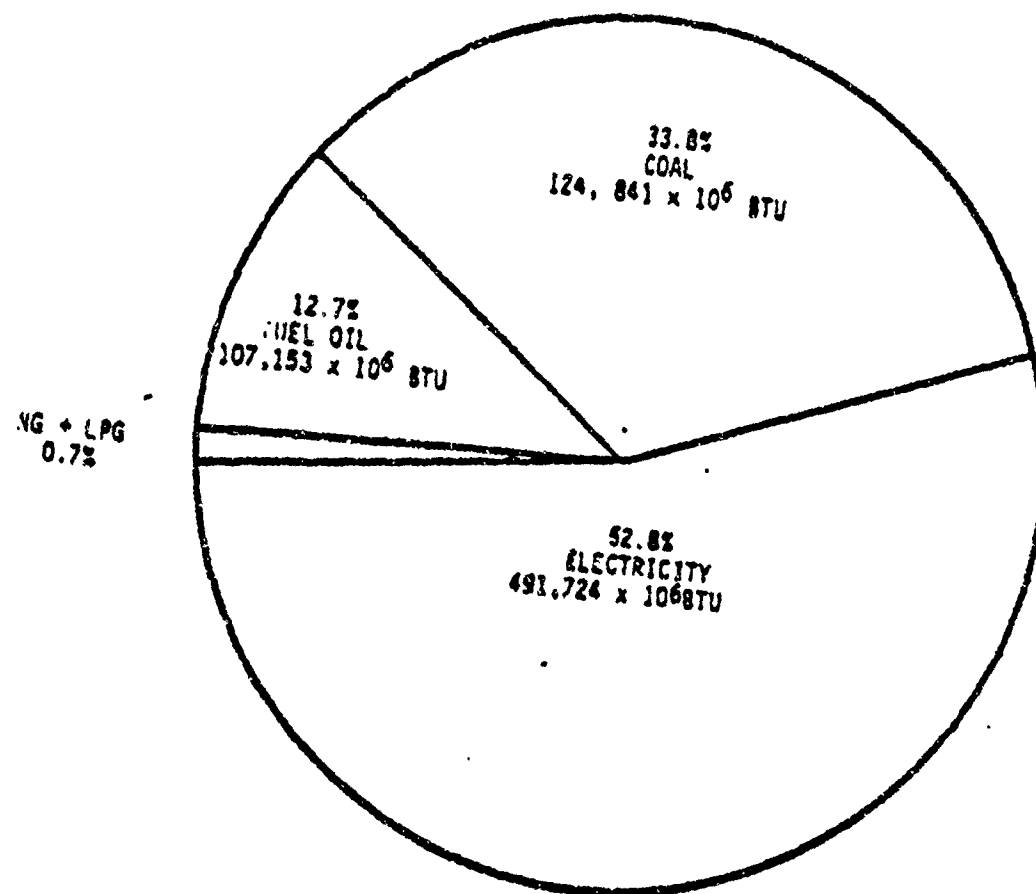
The number and type of viable ECIP funded projects has been restricted by direction of the COR, Mobile to those which qualify at an Energy/Cost ratio of 13 or greater for fiscal year 1985, and which exceed a Capital Cost Value of \$100,000. The total energy savings presented in this report can be obtained only upon full implementation of the viable ECIP projects, compliance with the recommended conservation measures requiring capital investments less than \$100,000, and those measures requiring policy changes at the management level.

Computer simulations of building energy use were modeled using the DOE-2.1 program. Computer simulations for energy utilization were performed on typical building types. Categorizing and prototyping methodology followed procedures outlined in the Black & Veatch Study "Engineering Instructions for Preparation of a Basewide Energy Systems Plan", dated January 1980. After careful examination of the ANAD facilities during field surveys, taking into consideration the building construction, building functions, and plant operating procedures, a total of 13 typical buildings were computer modeled to determine their energy use, both thermal and electrical, and to verify recorded historical energy consumption figures during the base year 1975. The final analysis resulted in a correlation which was within 2 percent of recorded consumption figures.

Energy conservation projects were generated from the energy model for conservation measures involving building insulation, reduction in fenestration area, temperature controls installation, re-lighting with energy-efficient fixtures, and a basewide EMS. A detailed analysis is provided in the main report.

The following is a tabulation of the ANAD source energy consumption for the fiscal year ending September 1980.

Electricity	$491,724 \times 10^6$ BTU
Fuel Oil No. 2	$118,343 \times 10^6$ BTU
Coal	$314,058 \times 10^6$ BTU
Natural Gas	78.6×10^6 BTU
LP	$4,275.8 \times 10^6$ BTU
Total	130,480 Mera BTU



BASEWIDE CONSUMPTION FY-80
TOTAL 930,480 x 10⁶ BTU

FIGURE 1

This yields a total of 930,480 Mgn BTU's for FY-80 (see Figure 1).

It is reported that operations during this period were at the normal production level for this facility.

Figure 2 shows the historical and predicted annual energy consumption for a ten-year period through fiscal year 1986, reflecting the effect of proposed conservation measures.

It was determined that the fuel consumption rate for this facility is partially weather-dependent. Since about 43% of the steam generated in the boilers is consumed in process operations, the remainder is therefore consumed in building heating and transmission line losses getting the steam to the buildings. Figure 3 shows the monthly fuel consumption for fiscal year 1980. Note the peaks during the cold winter months.

Figure 4 shows the basevide electrical consumption for the past three fiscal years. Recent annual consumption shows a slight decline due to the shaving of peaks in cold winter months, while the average yearly consumption remains relatively constant between 42 and 43 million kilowatt hours. It is apparent the peaks have been reduced as a result of an Executive Order prohibiting supplemental electrical heating units where a building already contains a main source of heat.

Production levels in the near future can be expected to remain the same as for fiscal year 1980. Therefore, assuming similar weather conditions for the Anniston Area, future fuel consumption on a short term basis should remain relatively constant.

PROJECTED ENERGY CONSUMPTION
ANNISTON ARMY DEPOT
BASEWIDE FUEL & ELECTRIC

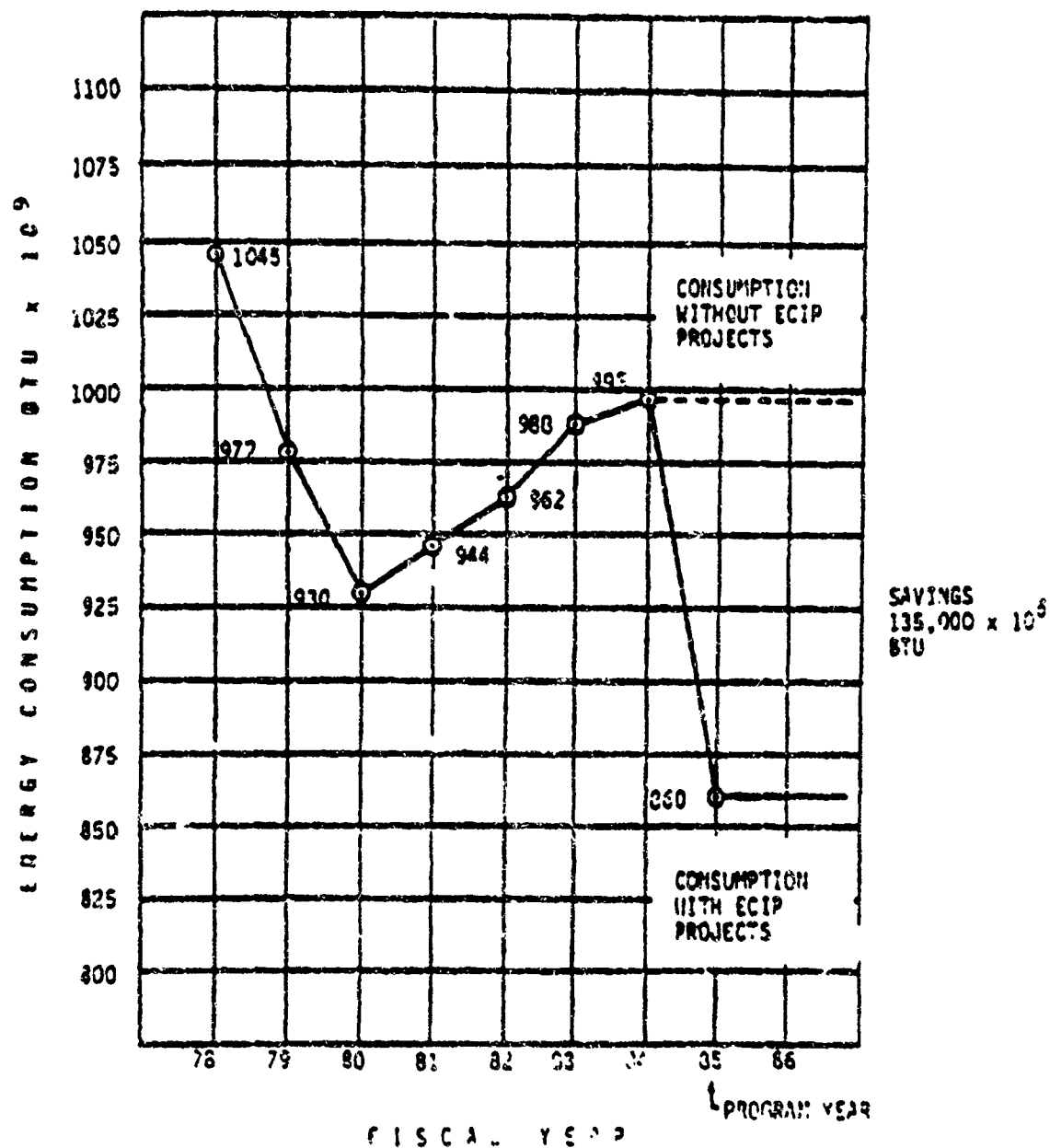


FIGURE 2
ES-6

BASEWIDE FUEL CONSUMPTION
ANNISTON ARMY DEPOT FY-80

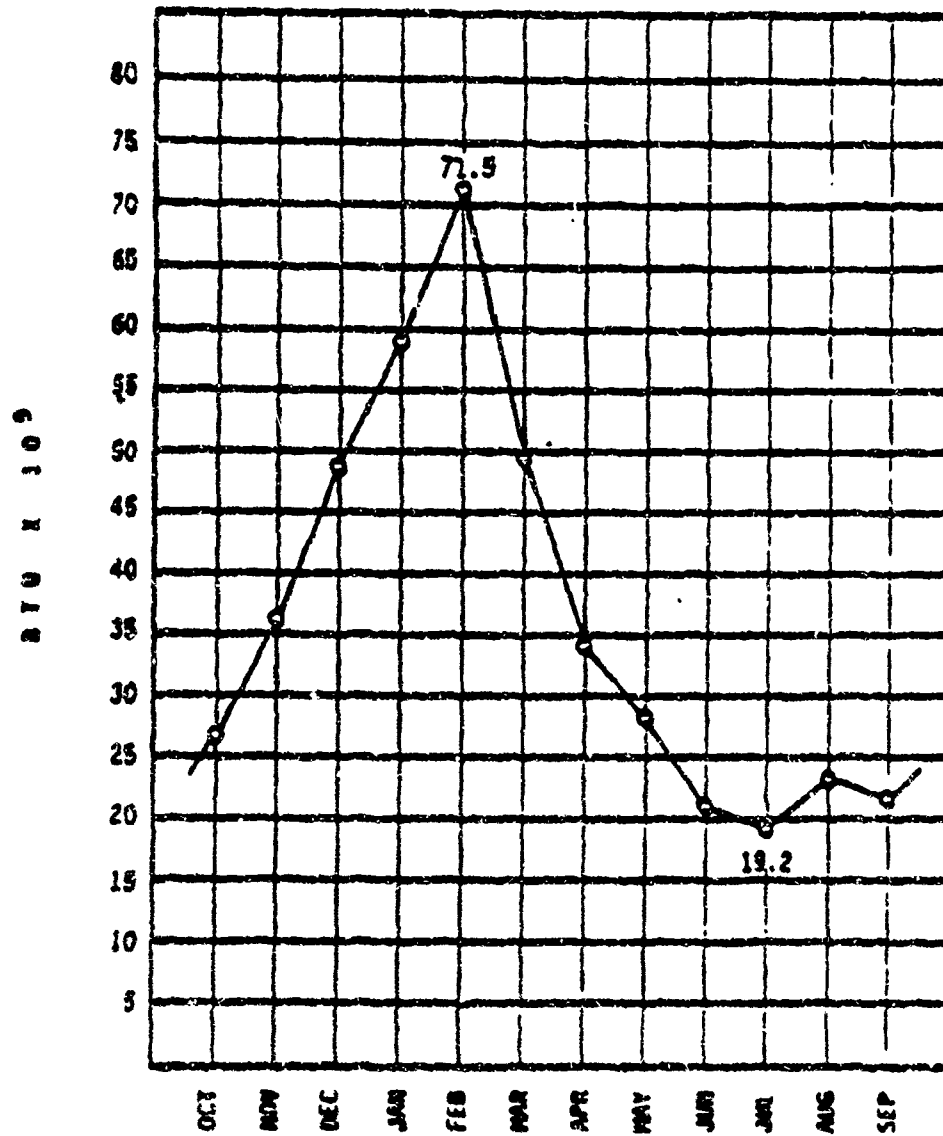


FIGURE 3

ARADISON ARMY DEPOT ELECTRICAL LOAD

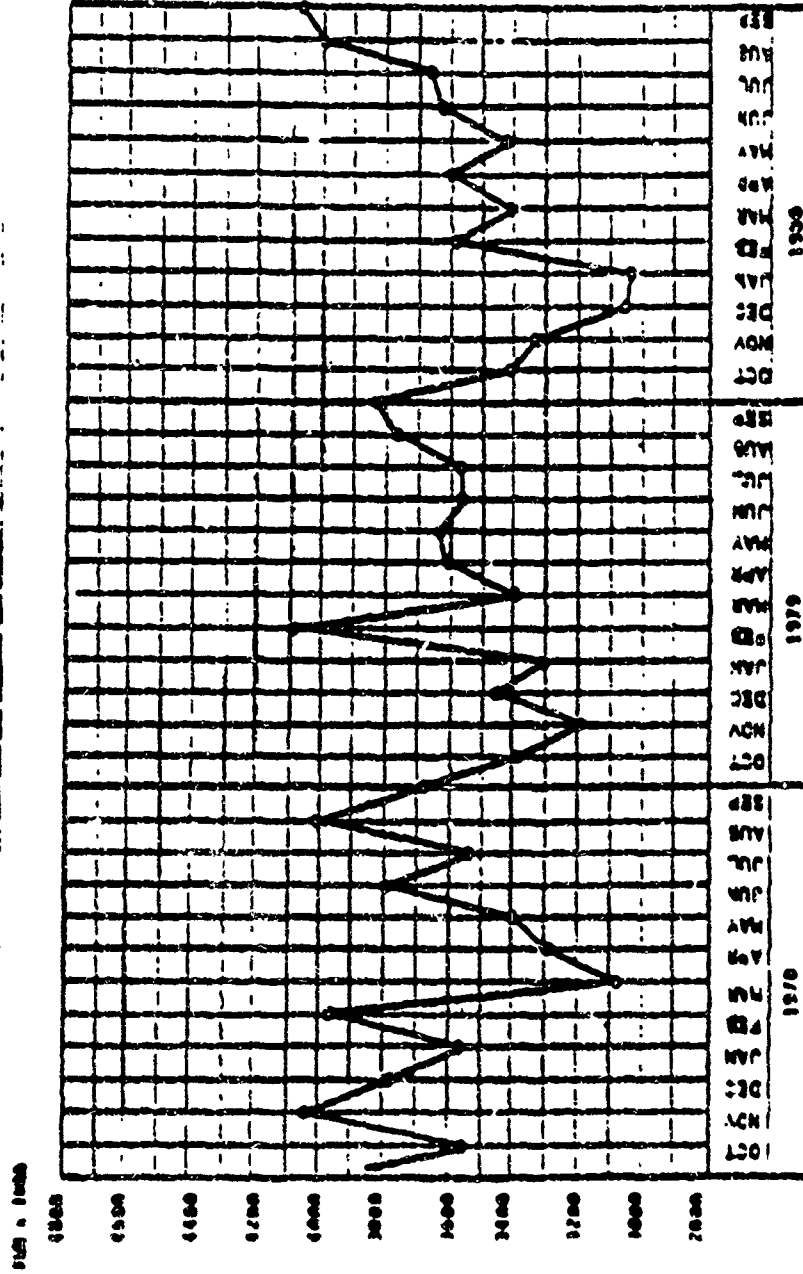


FIGURE 6

The projected basewide energy costs through fiscal year 1986 are shown on Figure 5. Projections are made for the facility if operated in its 1980 mode plus proposed steam load increases. Predicted costs resulting from the anticipated energy savings from implementation of all energy conservation projects and recommendations in F-85 are shown by the solid line graph. The following escalation rates were used for calculation purposes:

Fuel Oil:	1.14 (14%)
Coal:	1.10 (10%)
Electricity:	1.13 (13%)

A total of 13.6% or 135,000 Mega BTU can be saved annually upon implementation of all viable ECIP projects and energy conservation recommendations determined by this study. Figure 6 shows the total source energy reduction. Further breakdown of the total savings yields the following:

Fuel Oil:	$5,290 \times 10^6$ BTU saved
Coal:	$30,290 \times 10^6$ BTU saved
Electricity:	$99,200 \times 10^6$ BTU saved

Projects for source energy reduction are listed in Table i with their corresponding E/C ratio. Table A-1 contains projects not qualifying for ECIP funding, requiring less than \$100,000 capital expenditure, but which are considered to be good energy-saving measures. (See Appendix A of this summary.)

PROJECTED ENERGY COSTS
FUEL & ELECTRICITY
ANNISTON ARMY DEPOT

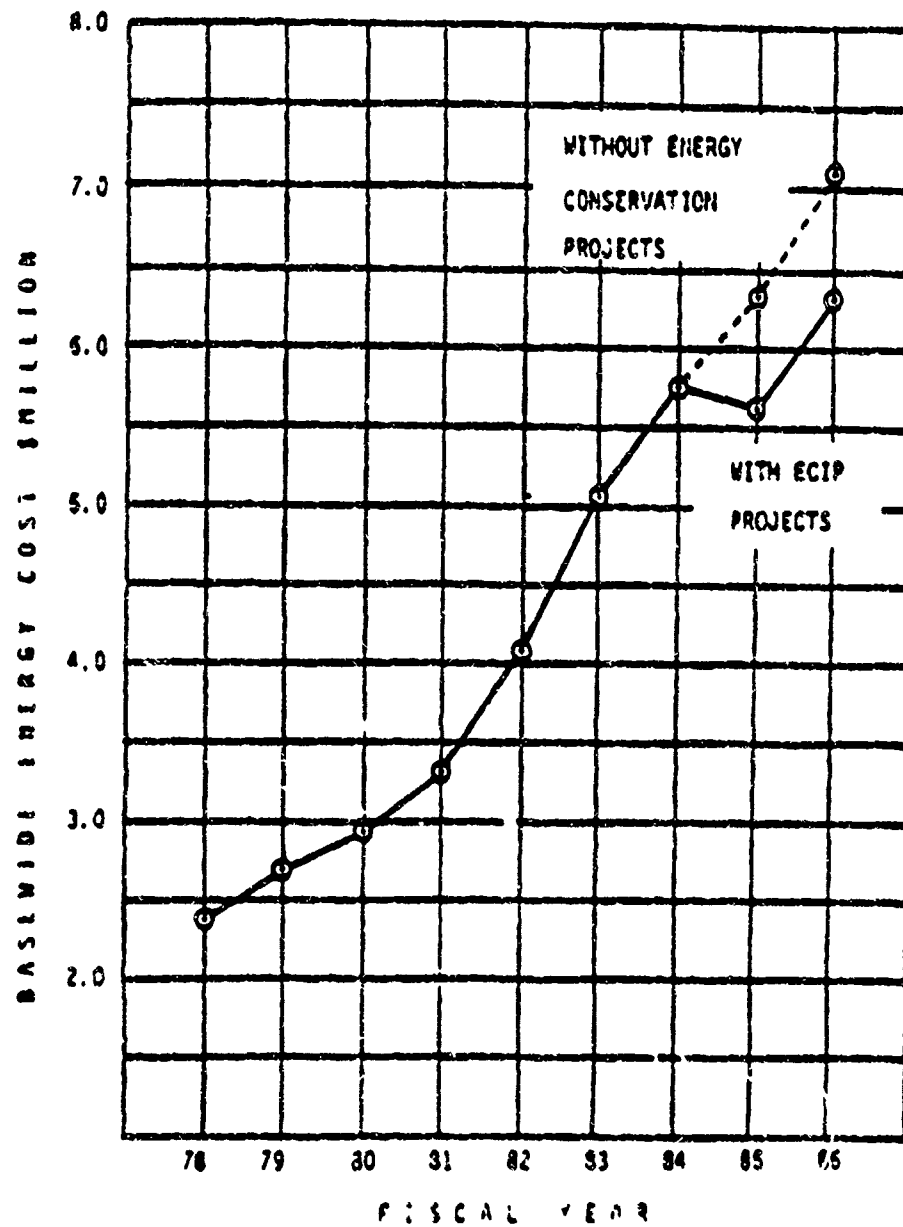
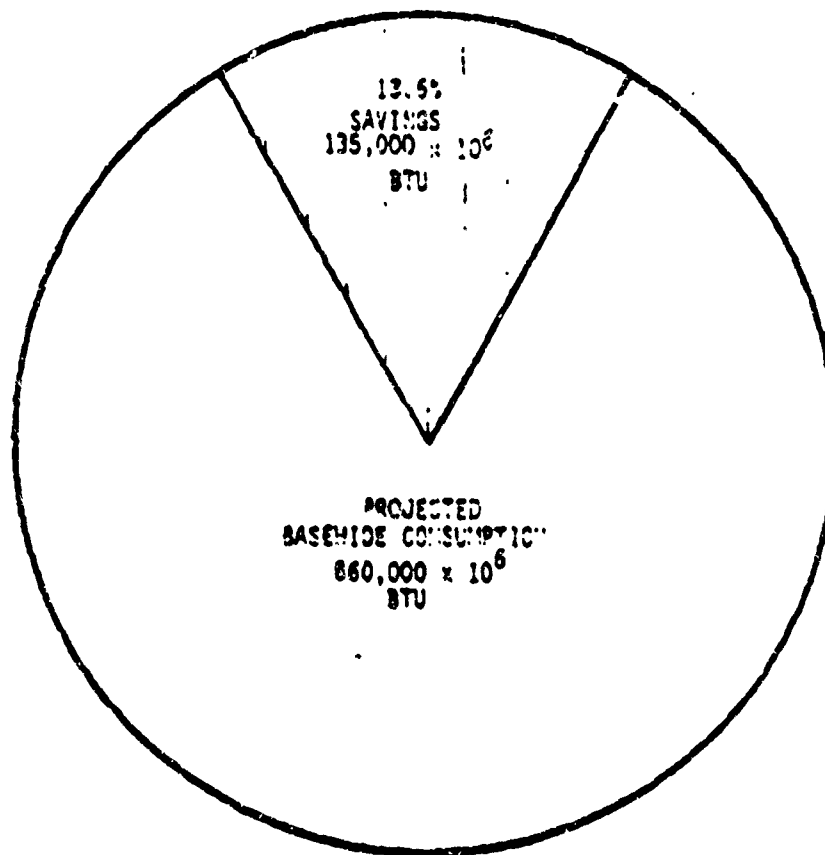


FIGURE 3



BASELOAD ENERGY CONSUMPTION
F1-35
AFTER ECIP PROJECTS

FIGURE 6

LS-11

Further explanation of the historical energy consumption, basewide energy model, and energy conservation analysis can be found in the Energy Use Survey. The analysis for control schemes and basewide EMCS applications is included in the report on Energy Monitoring and Control Systems.

The composite total in energy reduction for building improvement projects is not a simple algebraic summation of individual project's energy savings. Due to synergistic effects, the composite total savings are approximately 85% of the simple sum. Consideration must be given to these synergistic effects when arriving at energy savings using different combinations of energy conservation projects.

The addition of simple temperature controls or the installation of a basewide EMCS essentially accounts for the same block of energy to be saved. One or the other must be chosen, and thus the energy savings can only be taken credit for one time. Although the initial cost is greater to install the EMCS, it does have a decided advantage over the simpler temperature controls arrangement due to its inherent ability to monitor and report out of state operating conditions. This discourages tampering by personnel and ultimately guarantees energy savings, provided the system is properly installed and maintained.

ECIP PROJECT SUMMARY
ANNISTON ARMY DEPOT

PROJECT TITLE	PROJECT NUMBER	COST \$1000	ENERGY SAVED MEGA BTU ELEC. OIL COAL	B/C	E/C	PS YEARS
Temperature Controls - 83 Buildings	M-204	325.9	8008.1 3790.2 15276.1	5.34	87.5	1.98
Upgrade District Steam Insulation - East End	A-10	209.9	- - 11600	3.1	61.3	4.3
Sealight 61 Buildings	M-206	2079.2	77261.6 - -	2.9	79.0	3.8
Decrease Windows 51 Buildings	M-203	374.1	4652.3 2437.7 6008.6	3.65	38.4	4.27
Insulate EMCS - 83 Buildings	M-205	1185.1	8008.1 3790.2 15376.1	1.20	24.0	10.0
Install (2) Regenerative Dynamometers	A-3	851.1	11207 - -	1.01	14.5	10.2

TABUL 1

A detailed study of the utilization of Biomass material from the 14,000 acre Anniston Site as an energy source was conducted. This study indicated that it would take 20 to 25 years to develop woodlands capable of maintaining a reasonably uniform level of Biomass material. However, there is opposition to increasing the amount of woodlands at ANAD for security reasons which prevents production of enough wood capable of generating the steam required by this facility.

At present, wood biomass would be a more expensive fuel than coal or oil at Anniston Army Depot. Due to the high moisture content of wood and handling expenses, the cost of burning wood grown on site would be about 1.7 times that of coal per BTU equivalent.

However, since there already exists a Forestry Program which involves the regular removal of timber, any wood which is not of sawtimber quality may be utilized in the following ways:

- used as a fuel at ANAD
- sold to pulp mills
- separated, using the low quality wood for fuel at Anniston and selling the high quality wood to pulp mills.

A complete analysis on the burning of wood materials is presented in the Biomass Survey section of the report.

An analysis was performed for the application of central boiler plants as a method of meeting the projected growth in steam demand as established in the ANAD Master Plan. It was determined that under present levels of summer steam demand, the installation of

cogeneration equipment was not economical, making a life cycle cost analysis (LCC) of this alternative a meaningless calculation. The final recommendations suggest the installation of new coal fired steam generators at a location in the east end of the depot. We recommend the installation of (3) - 30,000 lbs./hr. boilers, one at a time, at convenient intervals based on anticipated steam demand increases from the present time through the year 1988. Details of the study are presented in the section on Central Boiler Plants.

APPENDIX A
POTENTIAL CONSERVATION MEASURES

TABLE A-1

POTENTIAL CONSERVATION MEASURES REQUIRING CAPITAL INVESTMENT

<u>Project Studied</u>	<u>Comments</u>
1. Insulate walls of chemical cleaning tanks	Good Project
2. Install retractable covers on chemical cleaning tanks	Good Project
3. Install boiler economizers, oxygen trim controls, blowdown heat reclaim devices, etc.	Viable for process loads; short heating season does not justify capital cost of retrofit
4. Reset outside air dampers to minimum requirements of ASHRAE 62-73	Good project; very limited application
5. Add floor, ceiling, and wall insulation	This is a viable project for specific buildings only
6. Install storm windows	Limited applications to non-industrial structures
7. Install solar shading devices: - Solar window film - Solar screens - Overhangs - Awnings	Solar energy currently provides assistance to building heating in some buildings with significant window area
8. Weatherstrip doors	Limited applications to non-industrial structures
9. Install vestibules around high traffic doors	This project has limited application due to size of vehicles
10. Install setback temperature controls	Good Project
11. Install regenerative engine	Good Project
12. Reduce glass area by adding insulated panels	Good Project

POTENTIAL CONSERVATION MEASURES REQUIRING CAPITAL INVESTMENT
(Continued)

Project Studied	Comments
13. Install flue dampers, smaller jets, dual burners, electronic ignition, etc. in small furnaces	Short heating season does not justify capital cost of retrofit
14. Replace manual control valves or install temperature regulators in cast-iron radiators	Not cost effective where central controls are recommended
15. Replace existing coal boilers with gas/oil conversion kits with modern packaged boilers	This project does not meet the criteria
16. Replace incandescent lighting with higher efficiency lighting systems	Good Project
17. Install photocell lighting controls	This project has limited application
18. Replace existing motors with motors of the high efficiency type	There is an engineering disagreement concerning this project particularly where large older motors are involved
19. Reduce lighting levels to minimum standards	Limited application - many facilities are below minimum standards
20. Install water closer tank inserts, flow reducing shower heads, or other water conserving devices to reduce pumping energy consumption	Limited Application
21. Insulate existing steam lines	Good Project
22. Revise existing chilled water/hot water pumping schemes to more efficient methods	N/A
23. Deactivate individual room thermostats in barracks and install temperature reset controls on chilled and hot water	N/A
24. Shut down steam plants in the summer and satisfy process steam needs with electric boilers	N/A

POTENTIAL CONSERVATION MEASURES REQUIRING CAPITAL INVESTMENT
(Continued)

Project Studied	Comments
25. Install infrared heating in warehouses, hangars, and shops	This project does not meet the criteria due to short heating duty cycles
26. Install economizer systems for "Free cooling" in intermediate seasons	This project does not meet the criteria in retrofit applications
27. Modify multizone systems to include hot/cold deck reset	N/A
28. Modify cooling tower systems to cycle fan with load and/or install bypass valving	N/A
29. Install load-shedding system to minimize demand charges	N/A
30. Correct power factor	This project does not meet the criteria
31. Install chilled and hot water reset controls	N/A
32. Install FM radio control system	N/A
33. Replace existing windows with insulating panels	Very limited application
34. Insulate temporary buildings	N/A
35. Upgrade electrical distribution voltage	N/A
36. Install total or selective energy plants	This project does not meet the criteria
37. Install energy monitoring and control system (EMCS)	Good Project
38. Install heat reclaim devices on air-cooled condensers	Limited Application
39. Replace remotely located absorption chillers with more efficient electric-driven chillers	N/A
40. Install solid waste-burning boilers	This project does not meet the criteria

POTENTIAL CONSERVATION MEASURES REQUIRING CAPITAL INVESTMENT
(Continued)

Project Studied	Comments
41. Install trailer enclosing devices at loading docks	This project has limited additional application
42. Install solar energy systems where feasible	This project does not meet the criteria
43. Install air-to-air heat reclaim devices in high exhaust areas, such as messhall kitchens	This project does not meet the criteria

TABLE A-2

POTENTIAL CONSERVATION MEASURES REQUIRING POLICY CHANGES
AT INSTALLATION LEVEL

Project Studied	Comments
1. Replace domestic water heaters with higher efficiency models as replacement is required.	Good Project
2. Shut down steam boilers and branch lines in summer	Currently Practiced
3. Reduce domestic hot water temperatures from 140°F to 110-120°F	Good Project
4. Replace electric motors with motors of the high efficiency type on replacement basis	Good project, limited application due to motor frame sizes of older equipment
5. Use task lighting	Currently Practiced
6. Install temporary 4-mil plastic storm windows	Good Project
7. Shut down HVAC and DHW systems in unoccupied buildings	Currently Practiced
8. Calk cracks on self-help basis	Good Project
9. Install high-efficiency transformers on replacement basis	Good project - recommend replacement of all oversized transformers
10. Enforce indoor space temperature regulations	Good Project
11. Repair steam and condensate leaks	Good Project
12. Repair air leakage in ducts	N/A
13. Turn pilot lights for heating equipment off for the summer	Good project
14. Replace air-conditioning units with high efficiency models as replacement is required	Good project

APPENDIX 3
BUILDING DATA

INDEX

APPENDIX B

		<u>PAGE NO.</u>
TABLE 1	Prototype Buildings	ES-24
	Legend for Table 1	ES-25
TABLE 2	Typical Building Energy Consumption Data	ES-26
TABLE 3	Air Change Rates Used for Infiltration	ES-27
TABLE 4	Monthly Thermal Computer Analysis Data	ES-28
TABLE 5	Tabulation of Energy Requirements By Typical Building Groups & Areas	ES-29 to ES-42
TABLE 6	Tabulation of Energy Requirements By Building Number and Area	ES-43 to ES-52

TABLE 2

Prototype/Computer Simulated			
Category Code	AD Bldg. No.	Function	Similar Buildings
A-1-E	7	Headquarters	None
A-1-E	53	Security	None
A-1-E W-1-E	162	Office Warehouse	None
A-1-W	1	Office	2, 73, 220, 221, S-15, S-16, S-47, S-48, S-49, S-274
A-1-O	103	General Purpose	206, 363 (Air Condition area only)
A-1-O	140	Administration	100, 141, 302
M-1-E	301	Tank Repair Shop	None
M-1-W	21	Shop	3, 4, 5, 8, 9, 10, 13, 22, 27, 38, 46, 53
M-2-S	34	Shipping	38, 39, 62, 87, 88, 171, 172, 380, 381, 600, 632, 634, 638, 669, 670, 673, 678, 676, 677, 680, 688, S-64
M-1-O	129	Small Arms Shop	104, 111-113, 127, 128, 130
M-1-O	143	Tank Repair Shop	107, 108, 117, 144, 146, 147, 402, 411, 411, 303, S-142
M-1-O	400	Tank Repair Shop	None
M-1-O	409	Vehicle Maint. Shop	410, 413

TABLE 1

LEGEND

Category Code	Building Type	HVAC System
A-1-E	Administration	- Permanent Air Condition - Oil-fired individual heating plant
A-1-N	Office	- Permanent Air Condition - Coal-fired individual heating plant
A-1-O	Administration	- Permanent Air condition - Coal-fired central boiler plant
M-1-E	Maintenance/Production	- Permanent In-air condition - Oil-fired individual heating plant
M-1-N	Maintenance/Production	- Permanent In-air condition - Coal-fired individual heating plant
M-2-N	Maintenance/Production	- Permanent Partially Air Condition - Coal-fired individual heating plant
M-1-O	Maintenance/Production	- Permanent In-air condition - Coal-fired central boiler plant
M-1-E	Warehouse	- Permanent In-air condition - Oil-fired individual heating plant

TABLE 2
TYPICAL BUILDING ENERGY CONSUMPTION DATA
AND

Group No.	Bldg. No.	Building Description	Annual Energy Source Consumption Btu x 10 ⁶				Elec. Energy Consumption		Btu x 10 ⁶ Sq. Ft.
			Coal	Oil	Nat.	Total	Peak KW	kWh/Year	
A-1-K	7	Headquarters	-	2066.0	9,919.4	11,985.4	366.4	1,933,224	8.221
A-1-E	53	Security	-	548.3	7,146.0	7,695.1	262.9	663,371	8.257
A-1-E	362	Office Warehouse	-	8861.6	10,987.0	23,849.4	488.7	2,055,983	1.898
A-1-W	1	Office	587.1	-	1,625.1	2,212.2	41.4	183,010	0.169
A-1-O	163	General Purpose	688.9	-	11,515.4	12,204.3	268.6	1,951,405	0.410
A-1-O	140	Administration	270.5	-	1,675.6	1,946.1	79.3	167,767	0.224
M-1-B	501	Tank Repair Shop	-	3125.5	2,730.3	5,855.8	103.7	595,586	0.096
M-1-W	21	Shop	896.1	-	4,385.3	5,281.4	62.3	455,253	0.322
M-2-W	54	Shipping	247.5	-	715.9	963.4	31.0	83,052	0.129
M-1-O	129	Small Arms Shop	3132.5	-	8,651.0	10,783.5	173.4	929,612	0.112
M-1-O	143	Tank Repair Shop	3122.2	-	3,398.7	6,520.9	118.7	562,147	0.071
M-1-O	488	Tank Repair Shop	7694.5	-	13,113.4	20,807.7	496.5	1,793,767	0.892
M-1-O	489	Vehicle Maint. Shop	914.9	-	1,454.3	2,369.1	55.1	285,895	0.043

TABLE 3

WINSTON ACAIR CHANGE RATES USED FOR INFILTRATION

<u>BLDG. NO.</u>	<u>AS IS</u>	<u>INSUL. ROOF</u>	<u>INSUL. WALLS</u>	<u>REDUCE GLASS</u>
1	3	-	-	2
7	1.5	-	-	-
21	4	3.5	3.5	3
33	3	-	-	2
34	4	-	3.5	3
104	4	-	3.5	-
105	1.5	-	-	-
129	3	2.5	2.5	2
140	3	-	-	2
143	7	4.5	6.5	3
362 (Office)	3	-	-	2
362 (Warehouse)	5	4.5	4.5	3
400	7	6.5	6.5	6
409	5	-	-	-
501	3	-	-	-

TABLE 3
AAD

TABLE 3 - MONTHLY THERMAL COMPUTER ANALYSIS OUTPUT (MBTU)
AS IS CONDITION

Bldg. No. Rank End	J	P	M	A	M	J	J	A	S	O	N	D	Total
104	218.1	217.2	165.4	5.5	0	0	0	0	0	11.2	31.5	127.6	718.5
105	165.5	177.4	134.5	19.1	0	0	0	0	0	21.5	41.9	116.6	680.9
129	597.7	597.4	453.1	15.0	0	0	0	0	0	30.7	91.6	149.0	2,132.5
140	70.4	67.1	57.7	5.5	0	0	0	0	0	7.0	16.0	46.0	270.5
143	837.9	812.2	613.1	20.9	0	0	0	0	0	78.6	162.0	589.7	3,122.3
400	2,124.6	2,048.3	1,564.5	62.4	0	0	0	0	0	152.9	361.1	1,340.5	7,694.1
409	261.7	254.8	195.5	2.4	0	0	0	0	0	8.9	29.7	161.8	924.8
Other Rank End Bldgs. 00-104, 107, 108, 11-115, 117, 127, 20-130, 141, 144, 46, 147, 402, 410, 11, 421, 433, 502, 03.5-142	6,918.3	4,867.0	3,715.3	159.1						337.9	453.7	3,148.5	17,990.6
TOTAL MBTU	9,218.6	9,040.1	6,899.1	297.9	0	0	0	0	0	648.7	1,600.3	5,889.7	13,594.4
Boiler/Bldg. Eff.	65	60	55	50	-	-	-	-	-	50	60	65	AVG. 60.6
RTU & Boiler	14,183	15,067	12,544	596	0	0	0	0	0	1,297	2,667	9,061	55,415
8 Dev.	-19	-10	+274	-41	0	0	0	0	0	-29	-22	+17	15

Avg. 8 Year Average - Recorded Data (From Exhibit 1)

Boiler MBTU	17,411	16,689	4,568	1,018	0	0	0	0	0	1,812	3,415	7,734	52,669
-------------	--------	--------	-------	-------	---	---	---	---	---	-------	-------	-------	--------

TABLE 5

[illegible]

ACQUISITION AREA REPORT - CASE NAME										FUEL: Coal										SOILED EFFICIENCY: 60%																			
HEAT INSULATION										WALL INSULATION										ROOF INSULATION										TEMPERATURE CONTROL									
WALL		ROOF		WALL		ROOF		WALL		ROOF		WALL		ROOF		WALL		ROOF		WALL		ROOF		WALL		ROOF		WALL		ROOF									
NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA	NO.	AREA								
129	129	100557	1110.5																																				
127	127	100557	1110.5																																				
128	128	100557	1110.5																																				
129	129	100557	1110.5																																				
121	122	16777	495.0																																				
121	129	14104	150.5																																				
122	129	25351	591.0																																				
123	129	15551	591.0																																				
124	132	30127	238.0																																				
125	129	2120	10.0																																				
TOTAL		53102	1010.5																																				
PER HOUR																																							

150

[illegible]

1510000

PARAMS. • Sediment increases in AREA UPON and is not included in Project 74-101.

[illegible]

ADDITIONAL UNIT REPORT - Restricted Area										Roller Efficiency: 601									
RESEARCH IN AREA FROM										TEMPERATURE CONTROL									
ROLL INFORMATION										MEASURE SURVEY 309									
BY TSG. NO.	LUMP	MAY AREA	ROLL INFORMATION			ROLL INFORMATION			ROLL	ROLL INFORMATION			ROLL INFORMATION			ROLL INFORMATION			ROLL
			THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL		THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	THICK- MAL	
24	54								1711	50.2	12.1	.0257	575	47.1	16.2	1525	2834	22.2	0111
25	54								4808	346.0	20.0	.0258	595	117.0	45.5	1525	12298	12.0	0116
26	54								30898	427.0	27.0	.0256	3718	118.0	124.0	1631	35639	106.9	0116
27	54								3581	36.5	7.0	.0254	500	42.5	18.5	1631	8718	16.2	0116
28	54								1870	42.1	5.4	.0255	270	31.0	12.2	1631	2520	10.5	0116
29	54								2428	59.5	8.0	.0256	379	44.7	12.4	1631	9900	12.8	0116
30	54								904	10.2	2.4	.0257	122	10.2	5.6	1631	1600	4.0	0116
31	54								3133	10.7	2.5	.0255	881	55.0	20.2	1631	3095	17.1	0116
32	54								4001	80.5	16.6	.0256	690	62.3	12.0	1631	3130	21.6	0116
33	54								7746	172.0	20.2	.0256	1112	111.2	21.0	1631	18370	42.7	0116
34	54								5001	173.7	17.7	.0256	846	89.5	20.9	1631	18000	11.1	0116
35	54								5740	170.0	16.0	.0256	703	80.0	15.0	1631	18000	10.0	0116
36	54								4129	130.6	10.5	.0256	584	156.0	40.5	1631	11362	14.7	0116
37	54								1729	20.2	6.0	.0256	102	22.5	9.0	1631	2500	2.5	0116
38	54								1105	26.0	5.5	.0255	171	28.1	7.0	1631	2236	6.7	0116
39	54								2176	55.2	7.5	.0257	357	42.1	16.6	1631	4672	14.0	0116
40	54								416	9.2	2.2	.0260	60	7.0	2.7	1631	709	2.6	0116
41	54								308	8.7	0.8	.0250	32	5.0	1.9	1631	567	1.6	0116
42	54								76301	1737.6	210.6	210.6	1012	2294.9	52.0	210.6	342222	210.6	210.6
TOTAL										TOTAL									
REMARKS:										REMARKS:									

Continued on Next Page

COLLECTOR EFFICIENCY: 600

[illegible]

ANNISTON ARMY AMMUNITION DEPOT - (EAST END)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED MBTU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED KWH YEARLY TOTAL (KWH x 0.0116)				
	1	2	3	4	5	1	2	3	4	5
0	7,549	234.8	-	150.2	195.5	1453.2	-	-	1276.5	1221.2
TOTALS/ (f)	.0311	-	-	.0252	.0259	.1925	-	-	.1691	.1691
1	35,227	770.5	535.9	620.4	704.5	3163.4	3163.4	3163.4	-	1163.4
TOTALS/ (f)	.0221	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
2	29,712	680.9	-	-	327.1	11515.4	-	-	-	10003.8
TOTALS/ (f)	.0129	-	-	-	.0110	.3873	-	-	-	.3165
3	29,317	671.6	-	-	322.5	11254.5	-	-	-	9865.2
TOTALS/ (f)	.0229	-	-	-	.0110	.3673	-	-	-	.3165
4	4,291	145.3	89.1	122.3	147.2	150.9	150.8	150.8	150.8	150.8
TOTALS/ (f)	.0339	.0208	.0205	.0363	.0277	.0370	.0370	.0370	.0370	.0370
5	30,232	1024.9	628.0	861.6	1037.0	837.6	1118.6	1118.6	1118.6	1118.6
TOTALS/ (f)	.0339	.0208	.0205	.0363	.0277	.0370	.0370	.0370	.0370	.0370
6	13,782	300.6	209.3	270.1	-	275.6	1237.6	1237.6	-	1237.6
TOTALS/ (f)	.0221	.0152	.0196	-	.0206	.0898	.0898	.0898	-	.0898
7	34,053	752.8	517.6	667.4	-	601.1	3058.0	3058.0	-	3058.0
TOTALS/ (f)	.0221	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
8	34,053	752.6	517.6	667.4	-	601.1	3058.0	3058.0	-	3058.0
TOTALS/ (f)	.0221	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
9	38,260	1066.5	713.6	945.9	-	965.2	4333.7	4333.7	-	4333.7
TOTALS/ (f)	.0221	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898

ADMINISTRATIVE ARMY RESERVATION DEPOT - (EAST CAMP)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED MBTU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED MBTU YEARLY TOTAL (MDTU x 0.0116)				
	1	2	3	4	5	1	2	3	4	5
2,609	57.7	39.7	51.1	-	52.2	234.3	234.3	234.3	-	234.3
TOTALS/ ()	.0221	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
30,232	1034.9	620.0	861.6	1037.0	837.4	1110.6	1110.6	1110.6	1110.6	1110.6
TOTALS/ ()	.0319	.0201	.0285	.0303	.0277	.0370	.0370	.0370	.0370	.0370
36,310	2132.5	1463.0	1892.7	-	1927.6	8651.0	8651.0	8651.0	-	8651.0
TOTALS/ ()	.0271	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
36,310	2132.5	1463.0	1892.7	-	1927.6	8651.0	8651.0	8651.0	-	8651.0
TOTALS/ ()	.0271	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
36,310	2132.5	1463.0	1892.7	-	1927.6	8651.0	8651.0	8651.0	-	8651.0
TOTALS/ ()	.0271	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
36,310	2132.5	1463.0	1892.7	-	1927.6	8651.0	8651.0	8651.0	-	8651.0
TOTALS/ ()	.0271	.0152	.0196	-	.0200	.0898	.0898	.0898	-	.0898
8,705	270.5	-	-	219.0	225.5	1675.6	-	-	1471.0	1409.0
TOTALS/ ()	.0111	-	-	.0252	.0259	.1925	-	-	.1691	.1619
11,291	351.2	-	-	204.5	202.4	217.5	-	-	1909.3	1820.0
TOTALS/ ()	.0111	-	-	.0252	.0259	.1925	-	-	.1691	.1619
91,910	3122.2	1908.2	2621.9	3153.0	2542.4	3390.7	3390.7	3390.7	3193.7	3190.7
TOTALS/ ()	.0319	.0200	.0285	.0303	.0277	.0370	.0370	.0370	.0370	.0370
3,180	116.6	70.3	96.3	115.9	93.6	125.1	125.1	125.1	125.1	125.1
TOTALS/ ()	.0119	.0200	.0285	.0303	.0277	.0370	.0370	.0370	.0370	.0370

ARMISTON ARMY AMMUNITION DEPOT - (EAST END)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED MBTU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED MBTU YEARLY TOTAL (NETU - PMH x 0.0116)				
	1	2	3	4	5	1	2	3	4	5
36,620	902.4	553.7	758.7	913.2	737.4	984.9	984.9	984.9	984.9	984.9
TOTALS/	.0139	.0208	.0205	.0343	.0277	.0370	.0370	.0370	.0370	.0370
14,010	476.9	291.4	399.3	480.5	300.1	510.4	510.4	510.4	510.4	510.4
TOTALS/	.0139	.0208	.0205	.0343	.0277	.0370	.0370	.0370	.0370	.0370
255,657	7694.3	4863.2	6084.2	7881.4	6302.4	13113.4	13113.4	13113.4	13113.4	13113.4
TOTALS/	.0341	.0216	.0305	.0349	.0279	.0501	.0501	.0501	.0501	.0501
5,193	176.0	108.0	140.0	170.1	143.0	192.1	192.1	192.1	192.1	192.1
TOTALS/	.0139	.0208	.0205	.0343	.0377	.0370	.0370	.0370	.0370	.0370
55,060	924.0	-	-	-	646.0	1454.3	-	-	-	1454.3
TOTALS/	.0160	-	-	-	.0154	.0264	-	-	-	.0264
27,500	463.5	-	-	-	424.9	728.3	-	-	-	728.3
TOTALS/	.0160	-	-	-	.0154	.0264	-	-	-	.0264
10,077	341.6	209.6	287.2	345.6	279.1	372.0	372.0	372.0	372.0	372.0
TOTALS/	.0139	.0208	.0205	.0343	.0277	.0370	.0370	.0370	.0370	.0370
14,400	480.2	299.5	410.4	493.9	198.9	532.0	532.0	532.0	532.0	532.0
TOTALS/	.0139	.0208	.0205	.0343	.0277	.0370	.0370	.0370	.0370	.0370
41,200	725.0	-	-	-	665.3	1140.5	-	-	-	1140.5
TOTALS/	.0160	-	-	-	.0154	.0264	-	-	-	.0264
61,000	3125.5	-	-	-	2402.6	2739.3	-	-	-	2739.3
TOTALS/	.0512	-	-	-	.0407	.0449	-	-	-	.0449

[illegible][illegible]

ARLINGTON ARMY AMMUNITION DEPOT - (MUST END)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED MBTU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED MBTU YEARLY TOTAL (NETU - kWh x 0.0116)				
	1	2	3	4	5	1	2	3	4	5
13,606	507.1	-	-	608.8	414.6	1635.1	-	-	1541.0	1433.0
TOTALS/()	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
10,536	423.5	-	-	361.4	346.6	1350.1	-	-	1421.0	1197.9
TOTALS/()	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
852	46.6	33.3	36.0	37.5	37.4	228.1	228.1	228.1	228.1	228.1
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
14,732	505.0	576.0	621.7	640.2	606.7	3043.0	3943.0	3943.0	3943.0	3943.0
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
17,974	981.2	702.0	750.5	790.9	789.1	4811.6	4811.6	4811.6	4811.6	4811.6
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
54,332	2066.0	-	-	-	1541.7	9919.4	-	-	-	8780.0
TOTALS/()	.0380	-	-	-	.0284	.1026	-	-	-	.1618
1,892	101.5	74.0	79.8	83.2	83.1	506.5	506.5	506.5	506.5	506.5
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
1,492	101.5	74.0	79.8	83.2	83.1	506.5	506.5	506.5	506.5	506.5
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
6,440	352.3	251.8	271.0	283.6	282.7	1724.0	1724.0	1724.0	1724.0	1724.0
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
1,700	93.0	66.5	71.7	74.0	74.6	455.1	455.1	455.1	455.1	455.1
TOTALS/()	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677

ARMISTICE ARMY AMBITION DEPOT - (WEST END)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSIDERED NETU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED NETU YEARLY TOTAL (NETU = KWH x 0.0116)				
	1	2	3	4	5	6	7	8	9	10
16,304	896.1	641.0	691.3	721.2	720.0	4385.3	4385.3	4385.3	4385.3	4385.3
TOTALS/	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
40,567	2219.0	1586.2	1711.9	1704.9	1780.9	10859.0	10859.0	10859.0	10859.0	10859.0
TOTALS/	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
40,567	2219.0	1586.2	1711.9	1704.9	1780.9	10859.0	10859.0	10859.0	10859.0	10859.0
TOTALS/	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
40,567	2219.0	1586.2	1711.9	1704.9	1780.9	10859.0	10859.0	10859.0	10859.0	10859.0
TOTALS/	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
352	13.0	9.9	10.6	11.1	11.1	67.5	67.5	67.5	67.5	67.5
TOTALS/	.0507	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
30,000	548.3	-	-	412.4	448.0	7146.0	-	-	6579.0	6711.4
TOTALS/	.0123	-	-	.0137	.0150	.2302	-	-	.2193	.2239
10,950	1036.6	740.9	799.7	833.8	831.9	5072.9	5072.9	5072.9	5072.9	5072.9
TOTALS/	.0547	.0391	.0422	.0440	.0439	.2677	.2677	.2677	.2677	.2677
6,567	264.0	-	-	212.0	216.1	846.5	-	-	690.7	746.7
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
5,954	239.4	-	-	192.9	195.9	767.5	-	-	633.5	677.0
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
10,121	406.9	-	-	327.9	333.0	1304.6	-	-	1076.9	1150.0
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137

AMELSTON ARMY AMMUNITION DEPOT - (WEST END)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED NETS YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED NETS YEARLY TOTAL (NETU - kWh x 0.0116)				
	1	2	3	4	5	1	2	3	4	5
241,760	8861.6	-	-	7535.8	7854.1	14987.8	-	-	14172.4	14351.2
TOTALS/	.0364	-	-	.0309	.0322	.0613	-	-	.0581	.0589
12,800	293.1	-	-	-	-	4957.4	-	-	-	-
TOTALS/	.0229	-	-	-	-	.3873	-	-	-	-
4,500	180.9	-	-	145.8	148.1	580.1	-	-	478.8	511.7
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
4,500	180.9	-	-	145.8	148.1	580.1	-	-	478.8	511.7
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
15,422	429.8	-	-	499.7	507.4	1987.9	-	-	1640.1	1751.5
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
2,800	112.6	-	-	90.7	92.1	360.9	-	-	297.9	318.4
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
5,720	229.9	-	-	185.3	198.2	737.3	-	-	608.6	658.4
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
4,518	181.6	-	-	146.4	148.6	582.4	-	-	488.7	513.7
TOTALS/	.0402	-	-	.0324	.0329	.1209	-	-	.1064	.1137
TOTAL	676,207	202,782	202,782	532,773	614,197	626,207	202,769	202,769	559,775	614,107
WATS	26,486.2	7,928.8	8,556.6	19,571.2	21,681.2	202,022.6	54,280.7	54,280.7	83,888.1	91,601.7
TOTALS/	0.047	0.019	0.042	0.015	0.035	0.163	0.268	0.268	0.150	0.152

ARMISTON ARMY AMMUNITION DEPOT - (RESTRICTED AREA)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED MBTU YEARLY TOTAL					BLDG. ELECTRICAL ENERGY CONSUMED MBTU YEARLY TOTAL (MBTU x 0.016)				
	1	2	3	4	5	1	2	3	4	5
7,494	247.5	-	193.3	267.1	199.5	715.9	-	703.8	689.7	691.2
TOTALS/11	.0730	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
12,998	428.9	-	315.3	358.7	345.7	1241.3	-	1220.5	1195.8	1202.3
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
35,659	1176.7	-	926.6	986.2	948.5	1485.4	-	1348.4	1280.6	1298.5
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
4,718	155.7	-	121.7	130.2	125.5	450.6	-	443.0	434.1	436.4
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
3,528	116.4	-	91.0	97.4	93.8	336.9	-	331.3	324.6	326.3
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
4,960	163.7	-	128.0	136.9	131.9	473.7	-	465.7	456.3	458.8
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
1,600	52.8	-	61.3	46.2	42.5	152.8	-	150.2	147.2	148.0
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
3,895	194.5	-	152.1	162.7	156.8	563.0	-	553.5	542.3	545.1
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
9,134	301.6	-	235.7	252.3	243.0	872.3	-	857.7	840.1	844.9
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
10,578	401.1	-	376.2	402.4	387.8	1392.2	-	1368.9	1341.2	1348.5
TOTALS/11	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925

ADMINISTRATIVE ENERGY CONSUMPTION REPORT - (RESTRICTED AREA)

BLDG. SQ. FT.	BLDG. THERMAL ENERGY CONSUMED					BLDG. ELECTRICAL ENERGY CONSUMED				
	1	2	3	4	5	1	2	3	4	5
11,059	364.9	-	265.3	305.2	284.2	1056.1	-	1030.4	1017.4	1021.0
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
10,000	330.0	-	250.0	276.0	266.0	955.0	-	939.0	920.0	925.0
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
11,562	381.5	-	280.3	319.1	307.5	1104.2	-	1085.7	1061.7	1069.5
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
2,500	82.0	-	64.7	69.2	66.7	239.5	-	235.5	230.7	232.0
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
2,236	73.0	-	57.7	61.7	59.5	213.5	-	210.0	205.7	206.0
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
4,672	154.2	-	120.5	128.9	124.3	446.2	-	438.7	429.0	432.2
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
781	25.0	-	20.1	21.6	20.8	76.6	-	71.3	71.9	72.2
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
547	18.1	-	14.1	15.1	14.6	52.2	-	51.6	50.3	50.6
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
701	25.0	-	20.1	21.6	20.8	74.6	-	73.3	71.9	72.2
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925
952	32.7	-	35.6	27.4	26.4	94.7	-	93.1	91.3	91.8
TOTALS/()	.0330	-	.0250	.0276	.0266	.0955	-	.0919	.0920	.0925

ANNISTON ARMY AMMUNITION DEPOT - (RESTRICTED AREA)

[illegible]

APPENDIX C
LIST OF REPORTS

LIST OF REPORTS

ENERGY USE SURVEY

Narrative - Volume I, Section 3

Supporting Data - Volume II & III

ENERGY MONITORING AND CONTROL SYSTEMS

Narrative - Volume I, Section 4

Supporting Data - Volume II

BIOMASS SURVEY

Narrative - Volume I, Section 5

Supporting Data - Volume III

CENTRAL BOILER PLANTS

Narrative - Volume I, Section 6

Supporting Data - Volume III

BASEWIDE ENERGY PLAN RECOMMENDATIONS

Narrative - Volume I, Section 7

ECIP PROJECT PRIORITIES

Narrative - Volume I, Section 8